



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6799790
Job Sheet 176207



Part No: RB6799790

Job Qty: 1 ea

Part Name: Engine Turning Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No: rework/replate

Due Date: 4/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB6799790 REV:N/A IPP REV A 18.02.23 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/24/18	0.00	0.00	Start Up Large Fab		
130	Outsource	1 pcs		4/24/18	0.00	0.00	Outsource13		CT 18-4-19 AT 18/04/24
140	Packaging	1 pcs		4/24/18	0.00	0.00	Packaging2		AT 18/04/24
150	QC	1 pcs		4/24/18	0.00	0.00	QC6		38
160	Packaging	1 pcs		4/24/18	0.00	0.00	Packaging3-2		9-89 APR 25 2018
170	QC21-SA	1 Ea		4/24/18	0.00	0.00	QC21		GA 140 23

Part Op 130 - Issue P/O to Groupe Altech: P/O 039641 - Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

DAS
21
9-89

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6799790	Engine Turning Adapter	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB6799790	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																					
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Date : _____	Step #: _____	Effective : _____		MRB (QSI042) Approval																																					
Date: 04/18/16 DART AEROSPACE 1270 Aberdeen Street Markham, ON K64 1K7 CANADA TEL: 1 613 892-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S062461 Part: RB6799790 Job No: 176207 Serial No/Batch: S062461 Revision: N/A Inspector:				Completed By																																					
				Lead hand / Supervisor Approval Verification																																					
				QC / QA Coordinator Approval																																					
				Root Cause		<table style="width:100%;"> <tr> <td>☐ Environment</td> <td>☐ No Re-verification</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Design</td> <td>☐ Operator</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Doc/Data</td> <td>☐ Offset/Setup</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Equip/Tooling</td> <td>☐ Supplier</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Handling/Pre</td> <td>☐ Training</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Material</td> <td>☐ Use for Testing</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Internal Transport</td> <td>☐ Poor Information</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Tribal Knowledge</td> <td>☐ Rushing</td> <td>☐ Finish</td> </tr> <tr> <td>☐ LOA</td> <td>☐ Product Improvement</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Substation</td> <td>☐ Process Improvement</td> <td>☐ Turning Sequence</td> </tr> <tr> <td>☐ Past Expiry Date</td> <td>☐ Manufacturing Process</td> <td></td> </tr> <tr> <td>☐ Misidentified</td> <td>☐ Past Due</td> <td></td> </tr> </table>				☐ Environment	☐ No Re-verification	☐ Positioned Wrong	☐ Design	☐ Operator	☐ Outside Dimensions	☐ Doc/Data	☐ Offset/Setup	☐ Over/Under tolerance	☐ Equip/Tooling	☐ Supplier	☐ Part Incorrect	☐ Handling/Pre	☐ Training	☐ Part Lost/Missing	☐ Material	☐ Use for Testing	☐ Part Moved	☐ Internal Transport	☐ Poor Information	☐ Drawing	☐ Tribal Knowledge	☐ Rushing	☐ Finish	☐ LOA	☐ Product Improvement	☐ Misread	☐ Substation	☐ Process Improvement	☐ Turning Sequence	☐ Past Expiry Date	☐ Manufacturing Process
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☐ Cracks	☐ Inspection Incomplete/Unqualified	☐ Out of Sequence																																							
☐ Crimp/Kink/Ripple/Wave	☐ Contamination	☐ Off-set																																							
☐ Cuffs	☐ Countersink	☐ Mislabeled																																							
☐ Crushing	☐ Cut Too Short	☐ Fit/Function																																							
☐ Heat Treat	☐ Instructions Incomplete/Unclear	☐ Misaligned/off center																																							
☐ Wave/Twist in Tube	☐ Drill Holes																																								
☐ Marks/Chatter																																									
OTHER : _____																																									

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039641**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039641
PO Date: 4/18/18
Due Date: 4/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176207	RB6799790	Engine Turning Adapter -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	4/26/18	1 pcs	0 pcs	1 pcs	\$90.00/pcs	\$90.00
2	172467	RBE350A94-3700-C-03	Bolt -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/26/18	18 pcs	0 pcs	18 pcs	\$6.66666/pcs	\$120.00
Grand Total:										\$210.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(008615-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008615- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
23-Apr-2018		Aman		039641				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RB6799790 Rev.	RB6799790 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] ASTM B633 TYPE 1 SC2	ZINC CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.